



fabricating a custom impression coping using the closed tray technique

Use this technique to fabricate a customized, closed-tray, indirect impression coping that transfers the soft tissue contour developed by a temporary restoration. This procedure will provide a model representing the position of the implant and hex orientation as well as the soft tissue contour.

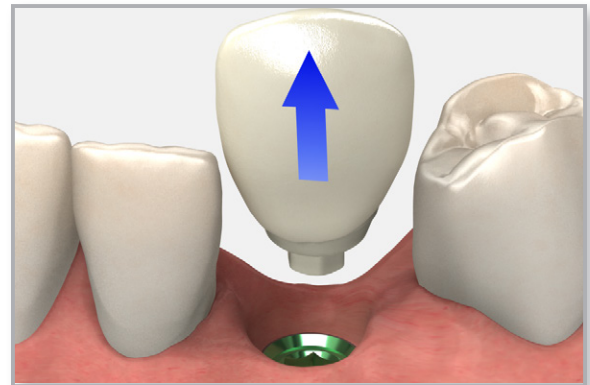


component options

- indirect scoop coping, narrow coping
- implant analog
- .050" (1.25mm) hex driver

1 Remove the temporary

Remove the temporary prosthesis. Confirm that the prosthetic platform is free of any bone debris or soft tissue.



2 Place the impression coping

Place composite adhesive on a narrow emergence closed tray impression coping in the anticipated emergence profile area and light cure.

Seat the impression coping onto the implant using the pre-assembled coping screw and an .050" (1.25mm) hex driver.

Take a radiograph along the long axis of the implant to ensure that the impression coping is seated completely onto the implant.



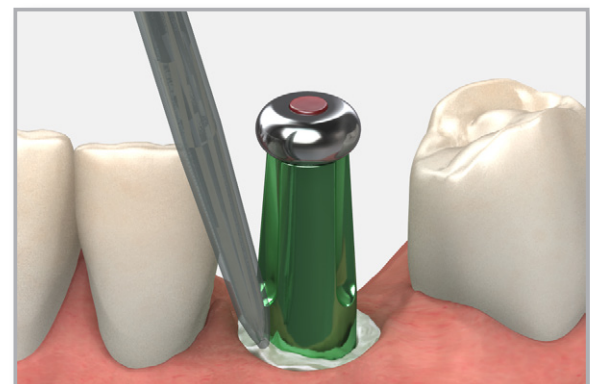
Note:

The X-ray tube must be positioned perpendicular to the implant prosthetic platform.

3 Inject and cure the composite

Inject a flowable light cure composite around the impression coping filling the contoured sulcus. Light cure the composite.

Block out the hex hole on the top of the coping screw using a material of choice.

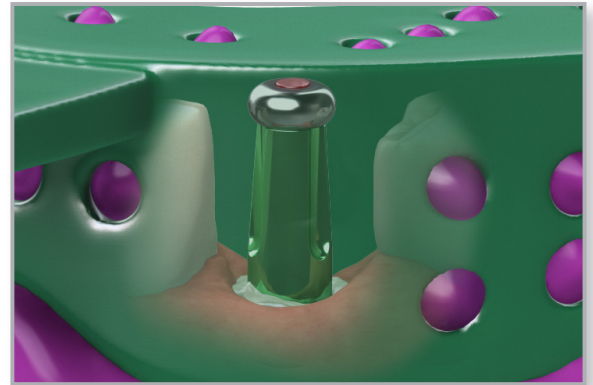




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4 Make a full-arch impression

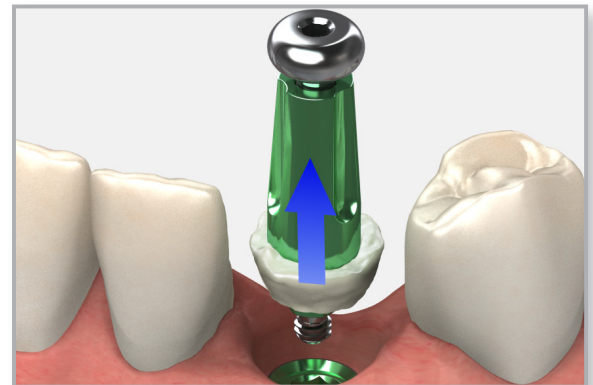
Syringe a medium or heavy body elastomeric impression material around the custom impression coping body. Load the tray with impression material and make an impression.



5 Remove the impression & coping

After the impression material has set, remove the tray from the mouth. The custom indirect transfer coping will remain in the mouth.

Remove the transfer coping and replace the temporary prosthesis immediately to prevent the possibility of soft tissue collapsing onto the implant.



send to lab

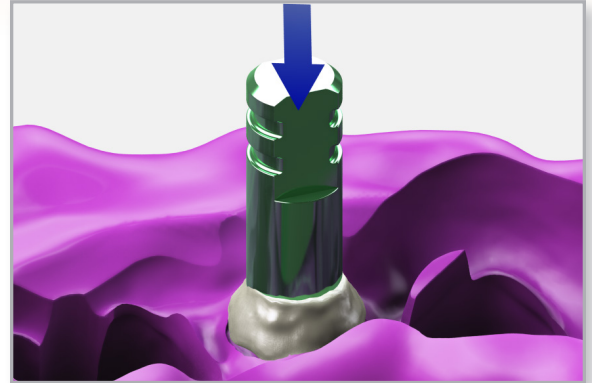
- impression
- custom indirect impression coping
- bite registration
- opposing model or impression
- implant analog
- prescription with lab instructions



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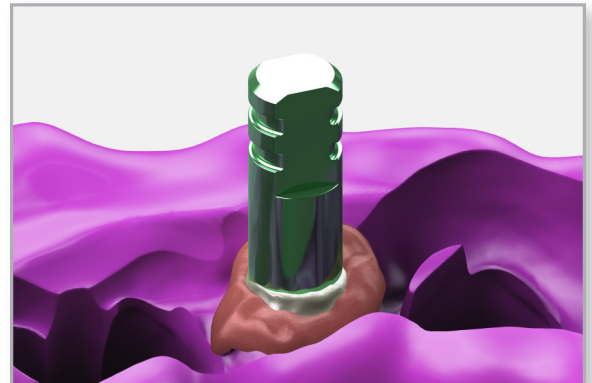
6 Lab step - Attach the analog to the coping

Attach the implant analog to the custom indirect transfer coping using an .050" (1.25mm) hex driver. Hand tighten. Insert the coping assembly into the corresponding location in the impression, ensuring that the grooves or temporary crown contour align with the corresponding indices in the impression.



7 Lab step - Make a soft tissue model

Apply lubricant where the soft tissue replica material is to be applied. Syringe a soft tissue replica material around the analog.



8 Lab step - Fabricate the stone model

Fabricate a working model in minimal expansion, high hardness, die stone. Articulate according to normal laboratory procedures.

